

NASA / GE Aviation Collaborative Partnership Research in Ultra High Bypass Cycle Propulsion Concepts

Abstract

Current collaborative research with General Electric Aviation on Open Rotor propulsion as part of the Subsonic Fixed Wing Project Ultra High Bypass Engine Partnership Element is discussed. The Subsonic Fixed Wing Project goals are reviewed, as well as their relative technology level compared to previous NASA noise program goals. The current Open Rotor propulsion research activity at NASA and GE are discussed including the contributions each entity bring toward the research project, and technical plans and objectives. GE Open Rotor propulsion technology and business plans currently and toward the future are also discussed, including the role the NASA SFW UHB partnership plays toward achieving those goals.



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Fundamental Aeronautics Program

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Atlanta, GA

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NASA / P&W UHB Partnership Research

➤ *Objective*

- Develop noise reduction, emission reduction and performance improvement technologies for the Ultra High Bypass engine cycle, then demonstrate and validate their potential in full scale applications
- NASA has a strong and successful history of developing aircraft propulsion improvement technologies with Industry/OGA/Academia partners



NASA / GE UHB Partnership Research

- Today, increasing fuel prices and tighter environmental regulations along with aggressive SFW goals for future aircraft requires refining, improving and demonstrating the combined effectiveness of previous noise reduction and performance enhancing technologies

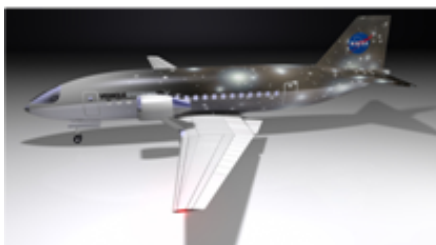
CORNERS OF THE TRADE SPACE	N+1 (2015 EIS) Generation Conventional Tube and Wing (relative to B737/CFM56)	N+2 (2020 IOC) Generation Unconventional Hybrid Wing Body (relative to B777/GE90)	N+3 (2030-2035 EIS) Generation Advanced Aircraft Concepts (relative to user defined reference)
Noise	- 32 dB (cum below Stage 4)	- 42 dB (cum below Stage 4)	55 LDN (dB) at average airport boundary
LTO NOx Emissions (below CAEP 6)	-60%	-75%	better than -75%
Performance: Aircraft Fuel Burn	-33%**	-40%**	better than -70%
Performance: Field Length	-33%	-50%	exploit metro-plex* concepts

** An additional reduction of 10 percent may be possible through improved operational capability

* Concepts that enable optimal use of runways at multiple airports within the metropolitan areas

EIS = Entry Into Service; IOC = Initial Operating Capability

N+1 Conventional



N+2 Hybrid Wing/Body



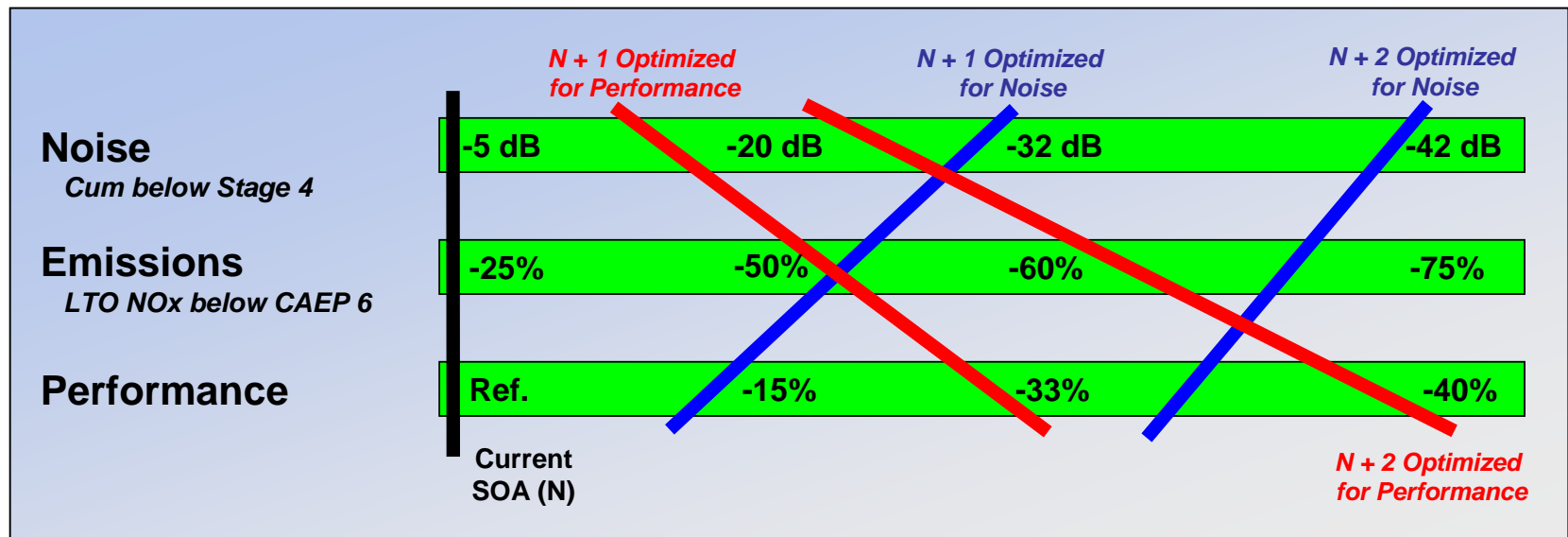
N+3 Generation





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- However, limited goals trading is possible to address specific requirements

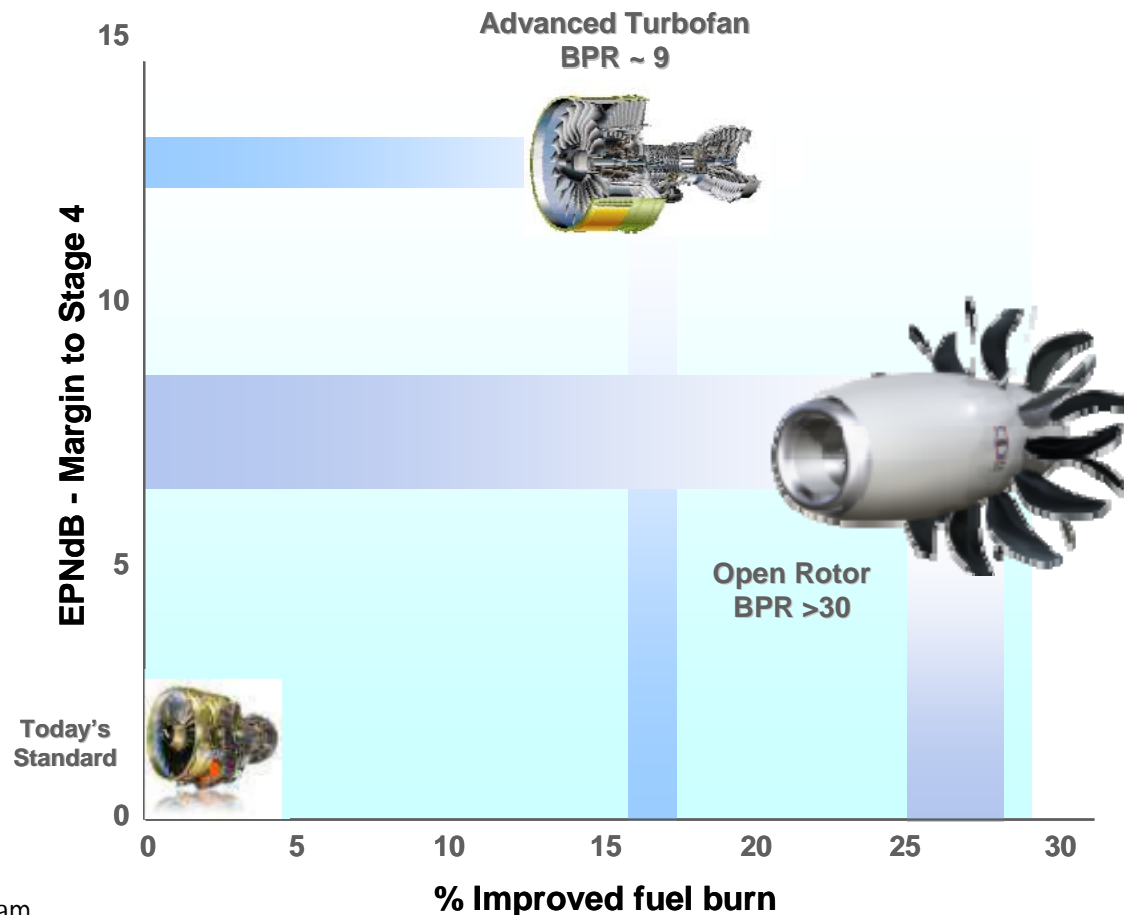




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➤ *Meeting SFW Goals Requires Evaluating Game-Changing Architectures*

- Open Rotor Technology has potential for significant performance improvement, but with noise goal challenges





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➤ *2008 Highlights*

- Space Act Agreement signed August 2008 to initiate collaborative research into Open Rotor propulsion concepts
- NASA and GE will conduct cooperative research on initial Open Rotor concepts to determine noise and performance characteristics in NASA Glenn 9'x15' and 8'x6' wind tunnels starting in early 2009



GE Open Rotor Concept



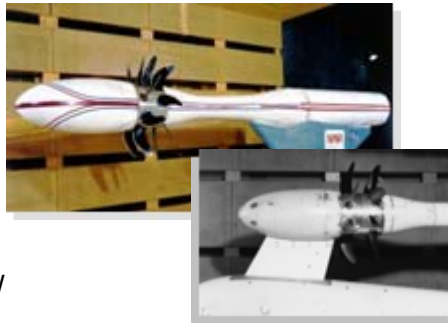
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Leveraging the NASA / GE UDF® Experience and UHB Partnership



Climb/Cruise in Glenn 8'x6' Wind Tunnel

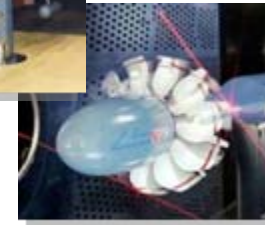
Approach/Takeoff in Glenn 9'x15' Wind Tunnel



Installation Effects



*Advanced
Diagnostics*



Counter-rotation Blade Profiles

- Extensive 1980s collaborative testing experience of counter-rotation, open rotor concepts by NASA and GE, resulting in substantial experimental database to guide new activity
- Improved Computational Aeroacoustics developed by NASA/GE/Universities to evaluate new open rotor concepts
- Improved design and system analysis tools to screen potential candidates and minimize scale model test configurations
- Utilize proven NASA test facilities, improved diagnostic testing techniques and existing scale model test articles
- Build on GE expertise in composite construction and advanced core technology to achieve full Open Rotor potential



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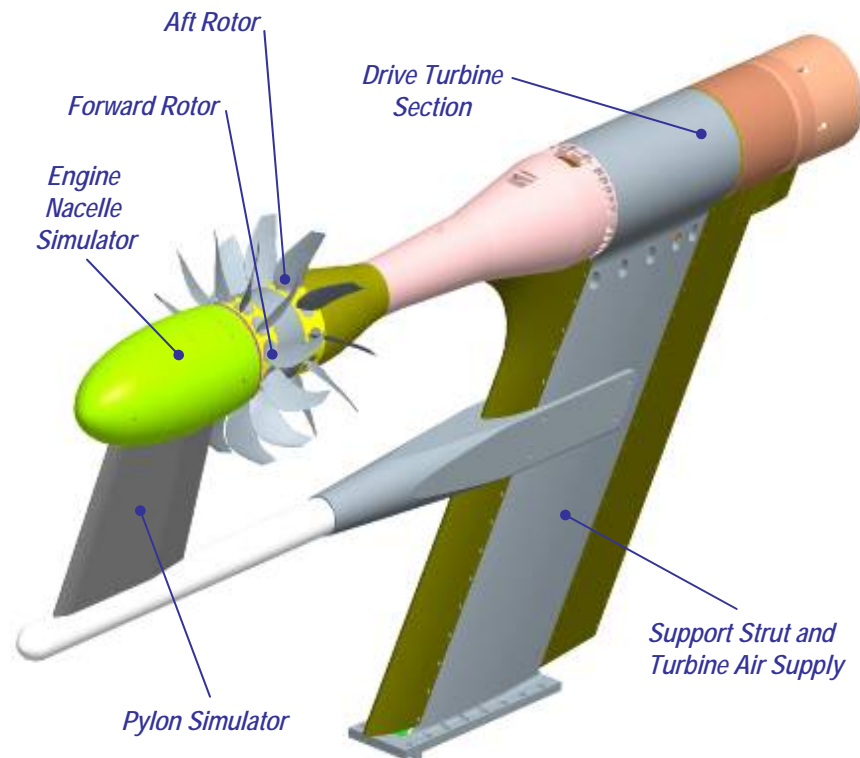
NASA / GE Partnership for the Open Rotor Test Program

➤ *Test Objectives*

- Produce a shareable open-rotor design and geometry to use as technology baseline
- Investigate performance and noise including installation and AOA effects across a potential flight operating envelope
- Generate open, shareable database of test results as a Historical Baseline Open Rotor configuration to aid prediction code development and verification by Government/Industry/Academia

➤ *Plan*

- NASA will refurbish, modernize and make operational 1980s counter-rotation Open Rotor Propulsion Rig
- GE will design and fabricate 1980s-based open rotor fan
- Low-speed performance, acoustics, flow diagnostics, AOA and installation effects will be investigated in NASA Glenn 9'x15' LSWT
- High-speed performance and near-field acoustics will be investigated in NASA Glenn 8'x6' SWT



NASA Glenn Open Rotor Propulsion Rig

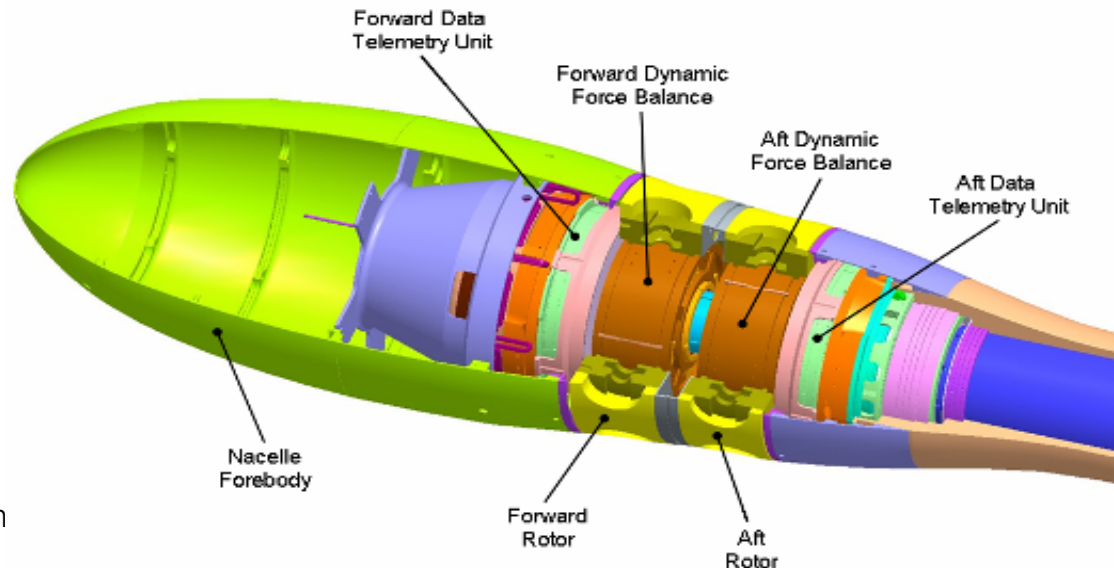


NASA / GE UHB Partnership Research

NASA / GE Partnership for the Open Rotor Test Program

➤ *NASA Glenn Open Rotor Propulsion Rig*

- Two independently controlled, counter-rotating shafts
- Each shaft capable of delivering up to 750 shp at maximum speed of 10,000 rpm
- Two-component rotating force balances measure up to 400 lbs thrust and 500 ft-lbs torque per rotor
- State-of-the-art digital telemetry units transmit data from each rotor to base system for transfer and storage on facility data system
- Up to 12 strain gages per rotor available for monitoring fan blade dynamics
- All subsystems (speed control, lubrication, air supply) are new, state-of-the-art designs





NASA / GE UHB Partnership Research

➤ *Future*

- Through a NASA / GE partnership collaboration, both partners can leverage their experience, expertise, facilities and resources to conduct research on Open Rotor Propulsion concepts for the next generation of advanced aircraft designs and investigate their viability as a new, game-changing aircraft propulsion technology in a environmentally-conscious world

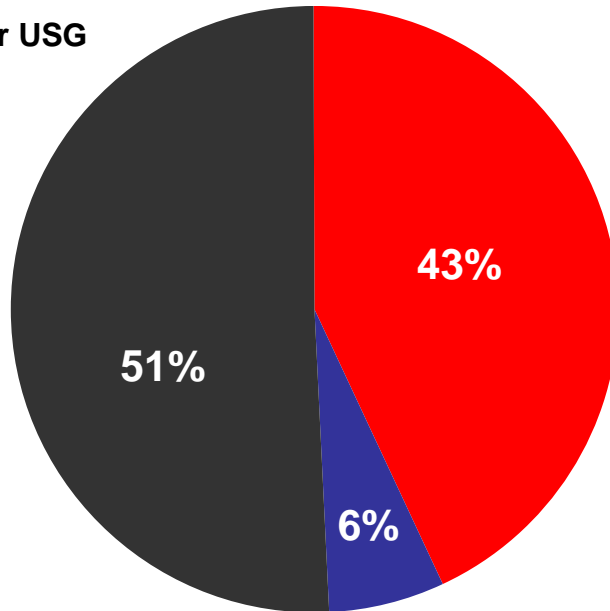


The world has changed in just 3 years ...

Airline direct cash operating costs

2005

\$2 per USG

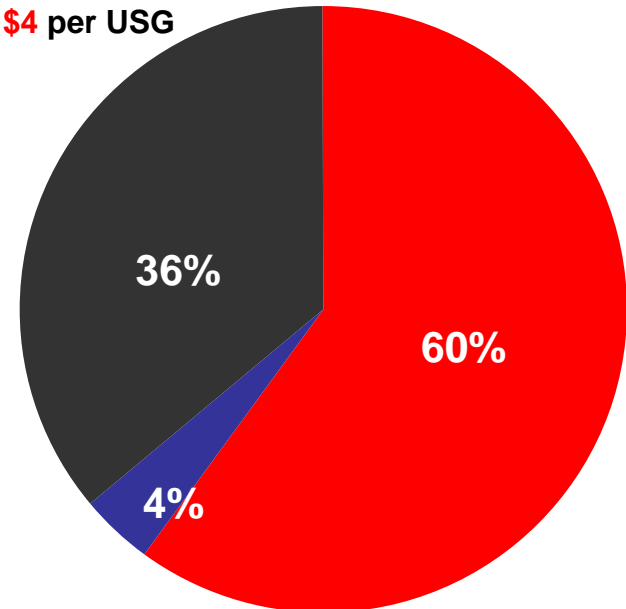


■ Fuel Cost
■ Engine maintenance
■ All Other

Generic single-aisle aircraft (160 passengers)
800 nautical mile range
Source: Internal analysis

2008

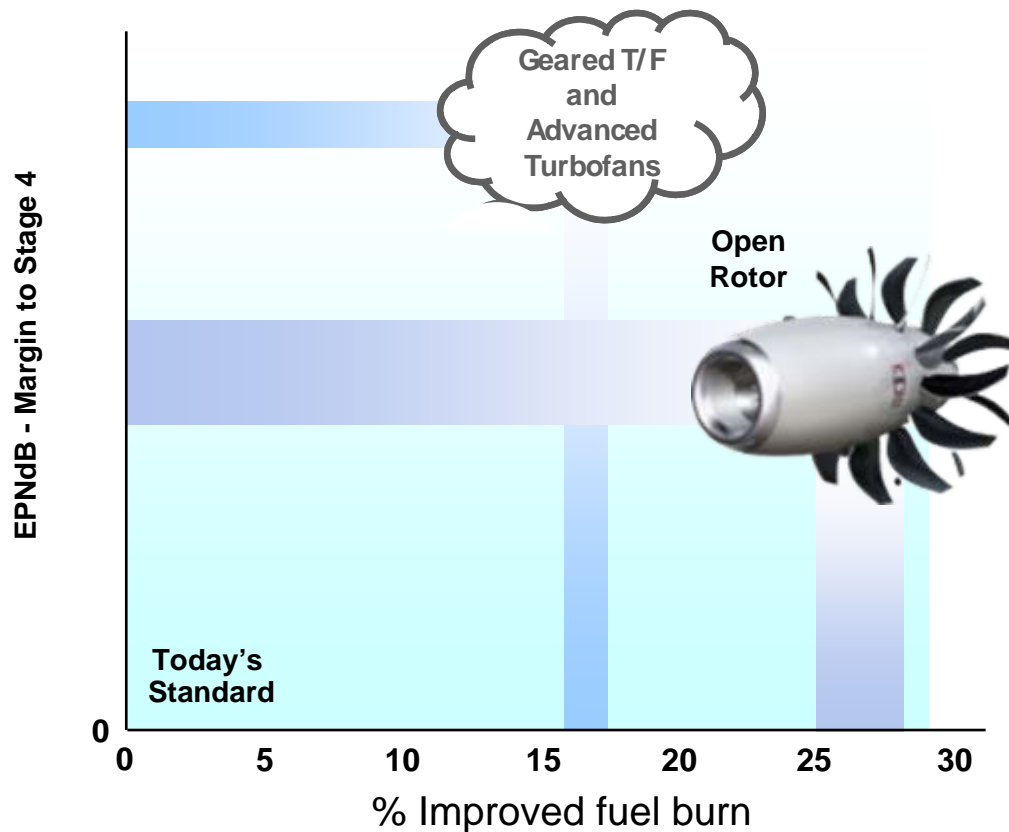
\$4 per USG





Open Rotor key enabling technologies

10% better fuel burn potential ... with challenges



- Noise
- Maintenance
- Installation

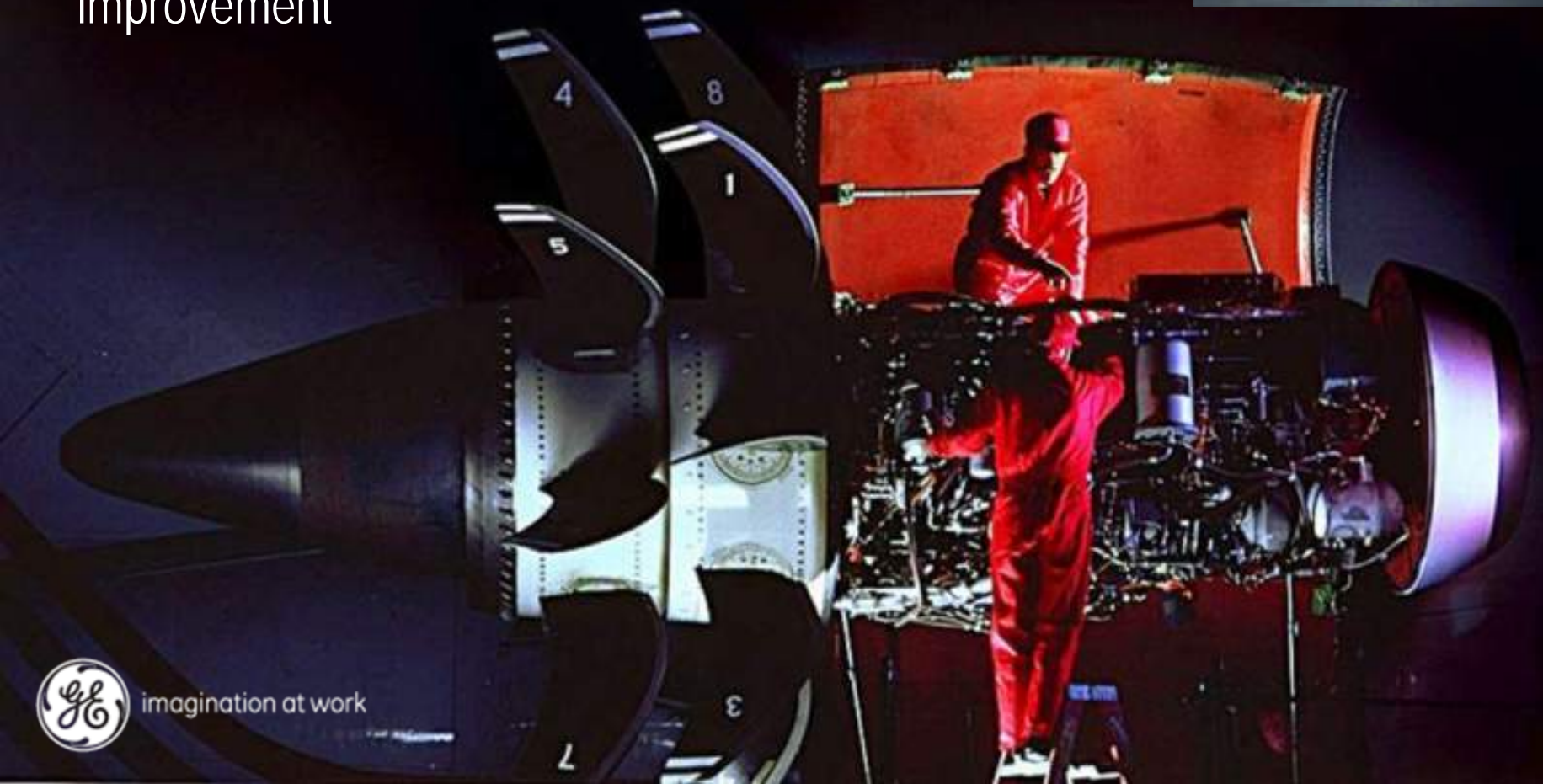


Open Rotor Technology Challenges

- **Noise**
 - Current acoustic goal of Stage 4 – 10 dB for configuration to get balanced solution for noise/fuel burn
- **Maintenance**
 - Costs need to be inline with current generation of turbofans
- **Installation**
 - Large effective fan diameter requires careful integration with airframe
- **Overall**
 - Determine best solution meeting noise, fuel burn, maintenance and weight constraints

Leveraging the UDF[®] Experience

- Ground and flight tests in 1987 & '88
... featured at Farnborough Air Show 1988
- Demonstrated tremendous potential for fuel burn improvement



imagination at work



GE Composite Expertise

40+ years
of experience



TF39



GE36



GENx

GENx-1B

GE90

GE36

Advanced
military
structures

GE36
fan
blade

Commercially-available
improved epoxy resins

CF6
OGVs

CRAY
super-computing

TF39
fan
blade

QCSEE
fan
blade

F103
fan
blade

J79
HPC
blade

Preliminary composite
finite element techniques

Increasing
technology

1960

1970

1980

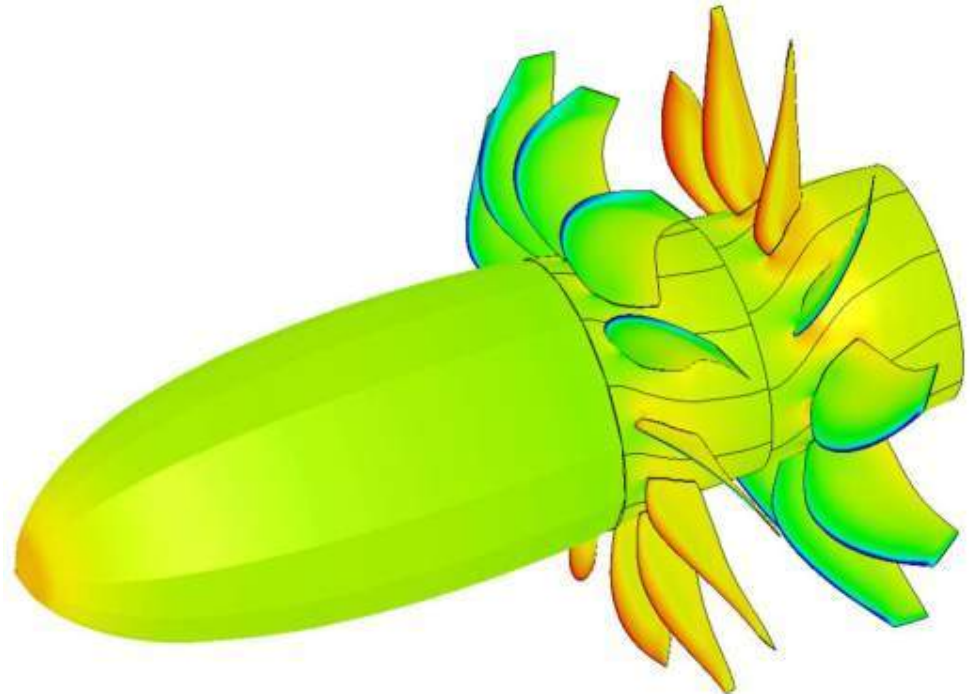
1990

2000



Open Rotor Aeroacoustics

- Computation Aeroacoustics (CAA) is being used to guide design studies
 - Developed by NASA, Industry and Academia
- CAA tools allow fewer test configurations and better understanding of noise generation mechanisms
- Scale model hardware defined with new tools





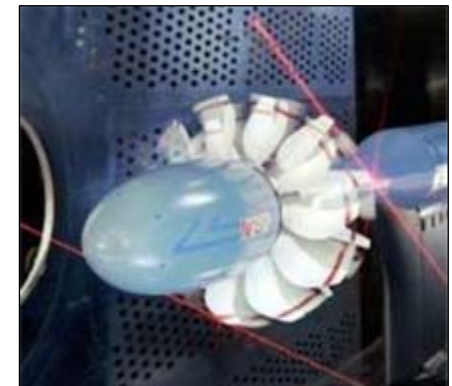
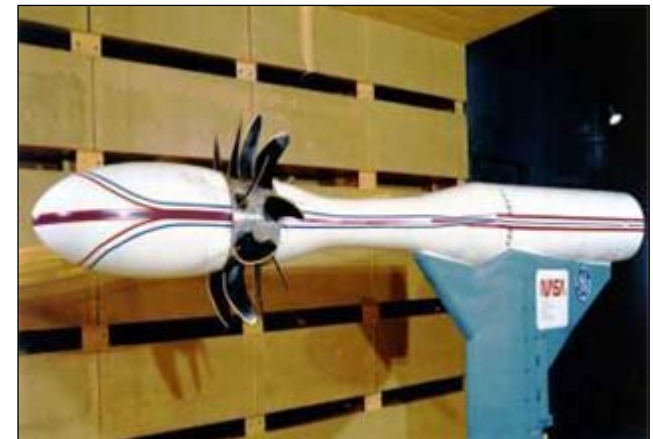
Leveraging Testing Experience at NASA

- NASA ran aeroacoustic and performance testing at GRC as part of collaborative technology development in 1980's
- Acoustic test execution and data acquisition expertise to support development
- Utilize NASA's advanced measurement techniques as needed to understand flow physics and noise generation
- Test data to validate and enhance prediction processes



Open rotor scale model test program

- Validate analytical codes
- Evaluate pylon and fuselage interactions
- Low-Speed (NASA 9x15 wind tunnel)
 - Far-field acoustics
 - Aero performance
 - Diagnostic measurements
 - Installed configurations
- High Speed (NASA 8x6 wind tunnel)
 - Aero performance
 - Limited near-field acoustics



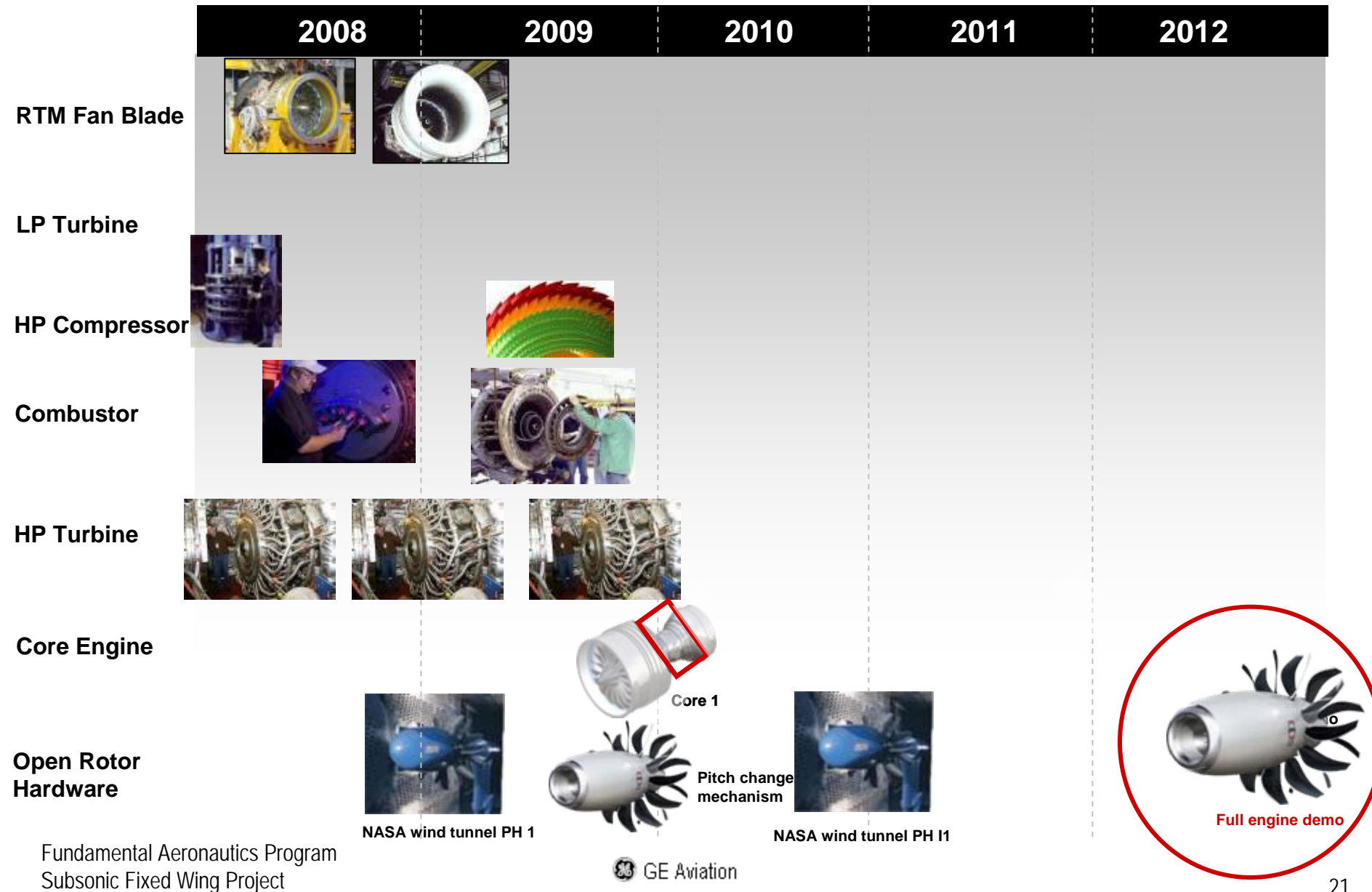


Open rotor scale model test data

- “Golden Data Set” – comprehensive, representative baseline blade test results (isolated and installed)
 - Acoustic database
 - Performance data
 - Blade geometry for CFD analysis – New!
- Multiple blade designs to validate codes/explore design space
- Back to back isolated and installed testing for incremental analysis
- Demonstration of acoustic benefits with best performance using advanced diagnostics



How we will get there ...





It's a much different world ...

- Fuel prices at record highs and environmental challenges are accelerating
 - Open rotor architecture offers immediate 10% improvement
- CFM Open Rotor Technology Development
 - Leverages the UDF® past
 - Building on GE's expertise
 - 21st Century design and diagnostic tools
 - Phase I GE/NASA testing in 2009
 - Phase II planned for 2010/2011
 - Significant challenges remain

